



Edelbrock Cat-Back Exhaust System  
For 2001-2006 Suburban/Yukon XL and  
2002-2006 Avalanche  
5.3L V8, 2 & 4 WD  
Catalog #5728  
**INSTALLATION INSTRUCTIONS**

Please study these instructions carefully before installing your new Cat-back Exhaust System. If you have any questions, contact our Technical Hotline at: 1-800-416-8628 , 7am - 5pm, Monday-Friday, Pacific Standard Time or e-mail us at [edelbrock@edelbrock.com](mailto:edelbrock@edelbrock.com). Please fill out and mail your warranty card.

**Suggested Tools for Installation:**

- ☐ 3/8" ratchet set with SAE and metric sockets
- ☐ 9/16" and 15mm wrench
- ☐ Jackstands and jack
- ☐ Liquid penetrant and rubber lubricant

**DISASSEMBLY**

1. Raise vehicle and support with proper jackstands for the weight, leaving the suspension hanging.
2. Use caution around hot exhaust systems to avoid burns.
3. Use penetrating oil on all nuts and bolts.
4. Remove the bolts and clamps from the system and lubricate the rubber hangers.
5. Use a long pry bar to pull the rubber hangers off of the pipe hangers.
6. Remove the old system. In some cases, you will find it easier to cut the overaxle pipe to remove it.

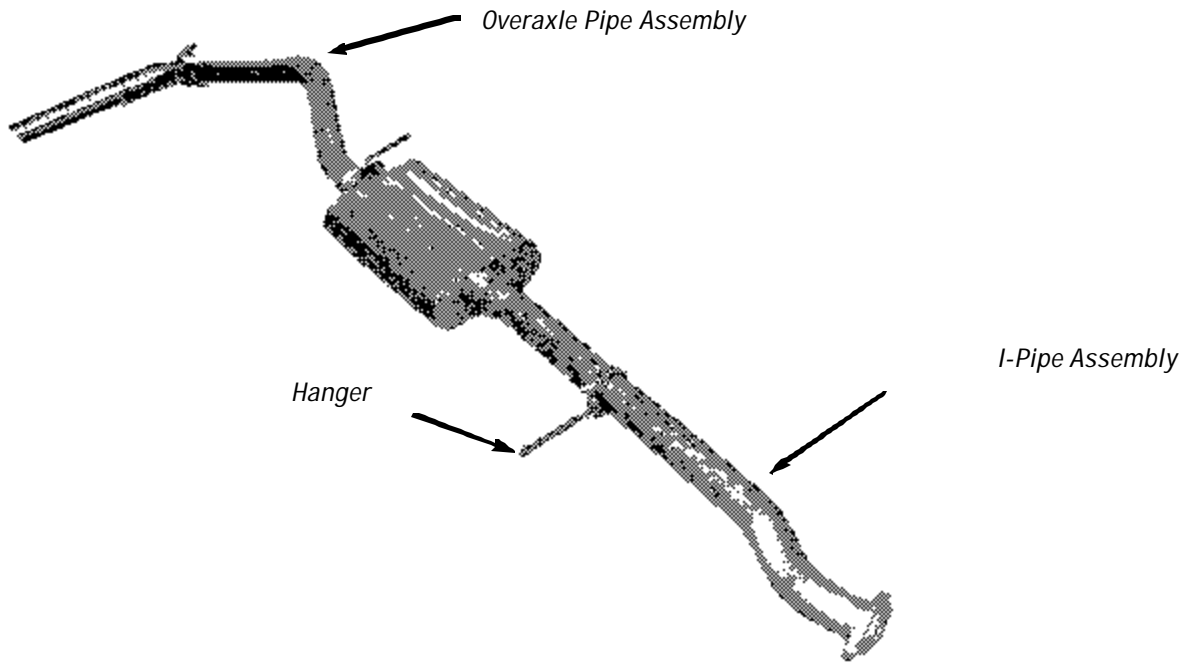
**ASSEMBLY**

1. Bolt I-pipe to factory outlet flange (behind catalytic converters). Note: Do not tighten flange bolts at this time (snug only).
2. Slip the muffler onto the intermediate pipe with a 3-1/2" band clamp on the front. Note: Inlet end of muffler is marked. Snug the clamp so you can adjust the system later.
3. Install a 3 1/2" band clamp on the front of the overaxle pipe and engage it into the stock rubber hangers as you slip it into the muffler. Snug the clamps.
4. Slip tailpipe onto overaxle pipe, install 3" band clamp and snug clamp.
5. Install hanger clamp assembly #23-4039 onto I-pipe and engage into stock rubber hanger. Snug clamp to pipe.
6. Working from the front of the system, align and tighten each pipe from the cat back.
7. Check for clearance to body, frame, and driveline as you tighten the system from front to rear.
8. Check for leaks and correct, if necessary.

**WARNING!!!**

*Exhaust gas contains carbon monoxide, a deadly invisible gas. Correct any leaks before driving!*

KIT CONTENTS Catalog #5728		
<u>Qty.</u>	<u>Part #</u>	<u>Description</u>
1	25-3186	I-Pipe
1	25-3190	Overaxle Pipe
1	25-3157	Tail Pipe
1	25-55726	Muffler
1	46-6612	3" Band Clamps
2	46-6613	3-1/2" Band Clamps
1	23-4039	Hanger Clamp Assembly



**WARNING:** Support your vehicle with proper jackstands or ramps rated for the total vehicle weight. Place stands so that the rear axle is allowed to hang free for easy system removal.

**WARNING:** These cat-back systems are engineered to fit stock catalytic converters or equivalent replacements. If your original system has been modified, Edelbrock will not warranty fit or performance.

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